CURRICULUM VITAE



Dr. Andrae Behrens

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 \mathbf{C}

Development Skills

C	system, network and device driver development
C++	stable, sophisticated, high-performance OOD cross- platform apps, incl. STL and BOOST, templates, exception handling, multithreading
UNIX	Solaris, HP-UX, AIX, DEC OSF, SuSE, Red Hat, KDE, Gnome, tcl, tcsh, bash, make,, pthreads
Delphi/Pascal	GUI programming based on VCL, BDE
Win32 API	GDI, Winsock, Multi-Threading,
Tcl/Tk	Scripting and software interface extension
DataBase	Oracle: PL/SQL (procedures, triggers), native OCI API dev. MS-SQL: T-SQL, ODBC, BDE, ADO.NET MySQL, Sybase, Paradox
Visual C++	MFC, Win32 API (VC++ 6.0 VS 2017)
Borland C++	Win32 API, VCL (C++ 5.0 CBuilder 6)
GNU gcc	UNIX, posix, pthreads, Eclipse/MinGW
C#/.NET	Service, WinForms & WPF programming based on .NET
Network, TCP/IP, UDP, Sockets	Networksoftware-Development; Client-Server-Dev. based directly on Berkeley Sockets API / resp. Winsock 1&2; IPv4; DHCP, DNS, SMTP, FTP, iptables configurations
Linux Driver	Linux kernel 2.6.x driver (PCI / PROFIBUS)
Automation, Control, PLC	CoDeSys, Simatic S5/S7, Multiprog, Bombardier-MITRAC-Systems, Numerik MRS, Programming with IL, FBD, SFC, ST according EN 61131-3, Z80, Assembler
Modelling & Simulation	development of simulator <u>Poses++</u> , UML/SysML-Modelling with Enterprise Architect, V-Model in der Entwicklung sicherheitsrelevanter Steuerungssoftware
Process Optimization	analysis and optimization of industrial production and logistic processes by means of simulation
Miscellaneous	Perl, PHP, Python, Java, Swing, Java Script, Lua, Tcl/Tk, HTML, XML, UML/SysML/EA, VBA, Sybase, Accurev, Subversion, Installshield, NSIS, AutoCAD, FORTRAN, PLZ

system, network and device driver development

Soft Skills •

- team leading, responsible, moderator in team conflicts
- even under working pressure: objective, self-composed, concentrated, purposeful, steadied

Education 1980 – 1983 general qualification for university entrance combined with an apprenticeship for Electronics

at Fernmeldewerk Leipzig (Saxonia)

1983 – 1987 diploma study of automation & control at TU-Chemnitz (Saxonia) "development and test of the control software for a dyeing machine", PLC, Software: IL, SFC, Z80 Assembler

1987 – 1992 completed by an additional research study – finished with an engineering doctor EngD / Dr.-Ing. with the thesis "predicate transition nets to control processes"

Languages German (native), English, Russian (many years not used)

My own Limited Gesellschaft für Prozessautomation & Consulting mbH (GPC mbH)

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Project Examples

period: 01/2019...

sector: vehicle manufacturing, railway passenger trains

customer: Bombardier Transportation, Germany

role: requirement and software design, software development

and testing in lab and on trains

project: services and development, system design and engineering,

implementation, testing and start-up of safety-related control software according to EN50128 & EN 50657 for

TCMS-Systems in passenger trains (BR430)

tools: MITRAC development tool chain (C, C++, C#, EN

61131-3, VxWorks), V-Model

period: 11/2017-12/2018

sector: Automation & Control, Drive Axes Motion Control

customer: Lenze Automation GmbH, Germany

role: software architect, software development and testing project: design and develop of PLCopen conform motion control

and robotics software

tools: CoDeSys V3.5, SVN, C, C++

period: 05/2017-11/2017

sector: vehicle manufacturing, railway passenger trains

customer: Bombardier Transportation, Germany

role: requirement and software design, software development

and testing

project: services and development, system design and engineering,

implementation, testing and start-up of safety-related control software according to EN50128 for TCMS-

Systems in passenger trains (Talent 3)

tools: MITRAC development tool chain (C, C++, C#, EN

61131-3), V-Model

period: 11/2016-04/2017

sector: vehicle manufacturing, AGVs

customer: SEW Eurodrive GmbH & Co KG, Germany

role: concept and software development

project: collision prediction algorithms, transport task

optimization, data base communication to superior

production control systems

tools: threaded C# .NET service/application,

MS Visual Studio 2015/2017, MS SQL Server 2014

period: 2014-2016

sector: production and warehouse logistics

customer: Europlan Systemtechnik GmbH for Queisser Pharma

GmbH & Co. KG / Nintendo of Europe GmbH

role: concept, architecture, software development,

commissioning remotely

project: logistic material flow controller software coordinating S7

PLCs and communicating with SAP and/or AS400

systems

tools: massively threaded C# .NET service/application,

MS Visual Studio 2010/2012, MS SQL Server 2014

period: 03/2010 – 09/2016

sector: vehicle manufacturing, railway passenger trains

customer: Bombardier Transportation Germany

role: requirement and software design, software development,

task- and teamleading

project: Services and development, system design and

engineering, UML/SysML modeling, implementation, testing and start-up of safety-related control software according to EN50128 for TCMS-Systems in passenger

trains

tools: UML/SysML/Enterprise Architect, MITRAC

development tool chain (C, C++, C#, EN 61131-3), V-

Model

period: 12/2009 – 02/2010

sector: mecanical engineering, marine gearboxes

customer: Reintjes GmbH, Hameln

role: development

project: porting of FORTRAN based engineering calculation

software to C/C++

tools: FORTRAN, C++/VS2008, Eclipse (cygnus, mingw,

gfortran)

period: 11/2008 – 11/2009

sector: industry
customer: GPC mbH
role: development

project: development of a new Poses++ animation client;

additional Client-API modules for C# and Java; software;

preparation of Poses++ release 2.1

tools: C#/VS2008, C++/VS2008, Java, Eclipse, Tcl/Tk,

VS2010, Windows7

period: 7/2008 - 10/2008sector: public authorities

customer: German software house supervised by Computer Futures

Solution Deutschland Limited

role: software developer and management consultant project: software system for calculations of periodically

software system for calculations of periodically

settlements

detail: a) substitution of a part of a complex software accounting

system which caches Sybase/Oracle SQL results in corresponding C++ classes for fast internal request

answers;

b) Perl script to compare two database schemes with

different layout;

c) development of a Delphi XML C++ interface

tools: C++ (VS 2005, STL, BOOST 1.36), Sybase, Oracle,

Eclipse, Perl, Tcl, Solaris, HP-UX, win32, Delphi 7,

Altova XML Spy, DbVisualizer, Toad

period: 2006-2008 sector: industry customer: GPC mbH

role: team lead and development

project: further development of simulation system Poses++ up to

release 2.0; simulation consulting projects based on

Poses++

details: – porting the simulation server (C++) to MS Visual C++

9.0 (VS 2008) – XP/Vista

porting the simulation server to new GNU gcc 4.x

releases (SuSE 10.x)

- development of a new GUI for the main front end

component (posdesk) with Delphi 2005

 development of a new GUI for the animation player (posplay) with C#/.Net WinForms coupled with unmanaged dll-code with multi-threaded "frame/sec"

painting

optimization of simulation server performance

for more detail see: What is new in Poses++ 2.0?

C++ (Microsoft, Borland, GNU) / Delphi / Tcl/Tk/ C#/ .NET

period: 2006

tools:

sector: heavy machinery industry

customer: GPC mbH role: development

project: – linux kernel driver development for a PCI card

(Woodhead SST-PBMS-PCI delivered with win32

drivers only)

- emulation of PROFIBUS-slaves

 as technical precondition for a simulation project with Poses++ to bring complex automation software (level I..III, PLCs S7 Simatic, HMIs with WinCC, ...) into operation in front of a simulated virtual machinery environment which serves up to 100.000 signals in real

chymonment which serves up to 100.000 signals i

time. (see also: Plug&Work, SMS Demag AG)

tools: SuSE Linux C++/gcc, Simatic S7

period: 04/2005 – 01/2006 sector: steel making industry customer: Saarstahl AG, Völklingen role: consultant and developer

project: – simulation model development for the whole material

flow in a bar rolling plant to estimate and optimize modernization concepts (see also: MPT International,

metalurgical plant and technology, 1/2008)

generating geometric data from AutoCAD by export

via an own VBA AddOn

- generating simulation validation sequences by means

of MS-SQL database

model optimization

tools: C++/ MS-SQL, Linux, Win32 (XP)

period: 2003-2005

sector: mechanical engineering for metallurgical plants

role: developer and team leading

project: – development of a hybrid real time simulation system

(Matlab/Simulink & Poses++) for a Hardware-In-the-

Loop test of automation equipment

tools: C++/ Linux, Win32 (2000,XP)

period: 2001-2003

sector: automotive industry

customer: Volkswagen Sachsen GmbH role: architect and developer

project: - development of a model based material (car) tracking

system

 as base for a new JIT-request-generation-system which allows to request and manage all 3500 parts to be mounted to a car (Golf/Passat/Phaeton) as "just in

time" parts

- 2000 cars per day in two assembly lines with about 400 stations (about 20.000.000 Oracle

transactions per day)

 development of a fast C++ database interface based on Oracle/OCI to insert, update and delete state informations about cars and parts in production

(structural similar but about 3 times faster than ODBC)

development of a multi threaded (linear scaling)
 algorithm on a four processor Compaq system to match
 20.000 cars attribute specifications with 1.000.000
 parts in real time and to throw match relations to Oracle

tables (matching delay per car attributes: 15ms)

tools: WinNT/ VC++ 6.0 / Oracle / OCI